

Date: Tuesday, 8/8/2006 8:26:34 AM
 User: Chantal Lavoie

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: SET-SCREW
Job Number	: 28093		
Estimate Number	: 12490		
P.O. Number	: N/A	Part Number	: D35331
This Issue	: 8/8/2006 S.O. No. : N/A	Drawing Number	: D3533 REV A
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: N/A Type : PURCHASED PARTS	Drawing Revision	: A
Previous Run	: 28032	Material	: N/A
Written By	:	Due Date	: 8/11/2006
Checked & Approved By	:	Qty:	500 Um: Each
Comment	: Est Rev:A New Issue 06-07-25 JLM		

Additional Product

Job Number: 

Seq. #: Machine Or Operation: Description :

1.0 PG PURCHASING



Comment: Issue P/O: 1787
 Purchase Part Number: 92311A564
 Supplier: MAC MASTER CARR
 Certificate of conformity is required

C206/08/08 500

2.0 92311A564 Set Screw



Comment: Qty.: 1.0000 Each(s)/Unit Total : 500.0000 Each(s)
 Set Screw

3.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1
 Receive & Inspect For Transit Damage
 Ensure material certification is attached

AL 06/08/10 500

4.0 QC6 DIMENSIONAL CHECK



Comment: DIMENSIONAL CHECK

5.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

ST446

AL 06/08/10 500

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Drawing Name: SET-SCREW

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Job Number:



Seq. #:

Machine Or Operation:

Description:

6.0

DC

DOCUMENT CONTROL



508

Comment: DOCUMENT CONTROL

Inspection Level 21

2006/08/17

Job Completion



u 260807

10 DART AEROSPACE LTD
1270 ABERDEEN ST
HAWKESBURY ON
MAIN FINISHED GOODS LOCATION

K6A 1

**YOUR PURCHASE
ORDER NUMBER**

P000001787

Today's Date: 8/09/06

MCMaster-CARR
200 AURORA INDUSTRIAL PKWY
AURORA OH 44202

IF THERE ARE ANY QUESTIONS ABOUT THIS
SHIPMENT CONTACT OUR SALES DEPARTMENT
(330)995-5500

**PAGE
1 OF 1
MCM NUMBER
2604183-01**

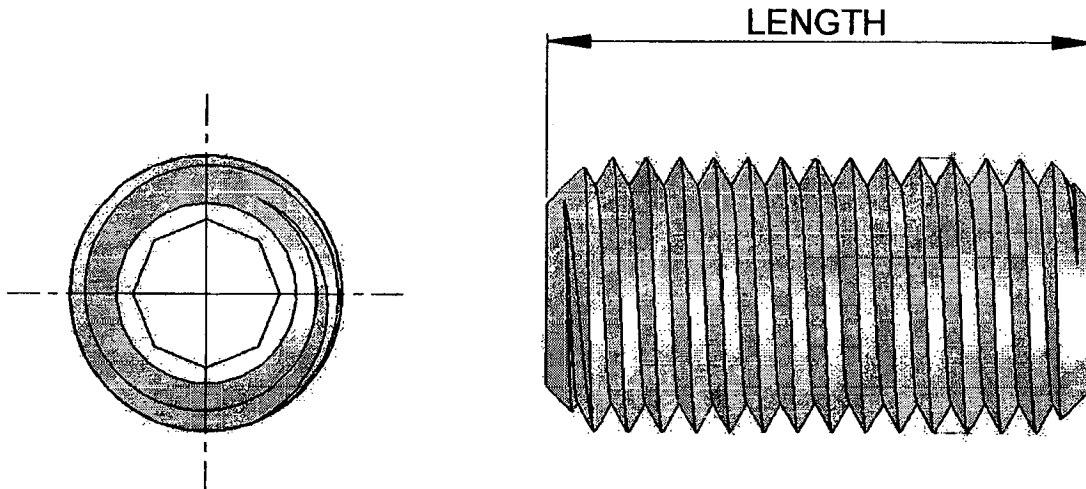
Warehouse Location	McMaster Carr Part Number	Fill Quantity	Item Description	Your Line	Your Order	This Shipment
1- 98-05	23-08 92311 A564	✓ 10 PK	18-8 SS CUP POINT SOCKET SET SCREW 1/4"-28 THREAD, 1" LENGTH PKG= 50 EA/PK	1	10 PK	10

06/08/10

DART

DESIGN CB	DRAWN BY CB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED PH	APPROVED #	DRAWING NO. D3533	REV. A SHEET 1 OF 1
DATE 06.07.12		TITLE SET SCREW	SCALE NTS
A	06.07.12	NEW ISSUE	

SPECIFICATION CONTROL DRAWING

**REFERENCE ONLY**

PART NO	SIZE	LENGTH	POSSIBLE SUPPLIER
D3533-1	1/4-28F	1.000	McMASTER-CARR, P/N 92311A564 ✓

NOTES:

- 1) TYPE: CUP POINT HEX HEAD SET SCREWS
- 2) MATERIAL: CORROSION RESISTANT STEEL
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES

RELEASED
06.07.24 BA
per ECN #834

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